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In re patent application of

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Corres. to PCT/EP2004/006636

For: AIR-CONDITIONING DEVICE FOR VEHICLES AND METHOD FOR THE
OPERATION OF AN AIR-CONDITIONING DEVICE

TRANSLATOR'S DECLARATION

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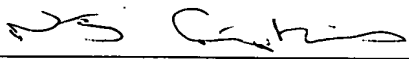
Sir:

I, the below-named translator, certify that I am familiar with both the German and the English language, that I have prepared the attached English translation of International Application No. PCT/ EP2004/006636, and that the English translation is a true, faithful and exact translation of the corresponding German language paper.

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December 13, 2005

Date


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**Air-conditioning device for vehicles and method for the
operation of an air-conditioning device**

The present invention relates to an air-conditioning
5 device and to a method for operating an air-
conditioning device.

Air-conditioning devices which form the basis of the
generic type are known in vehicles. The purpose of air-
10 conditioning devices is to generate and maintain a
temperature stratification which is considered
favorable in the interior of the vehicle and at the
same time to allow the vehicle to be driven safely with
respect to traffic. The air stratification that is to
15 be generated is to be selected in such a way in terms
of the temperature profile that the region surrounding
the heads of the vehicle occupants is at lower
temperatures than the space surrounding their feet. On
the other hand, to prevent fogging in particular of the
20 front windshield for the driver, it is desirable for
the inner side of the windshield to be exposed to an
air stream which is warmer in relative terms, since
this air stream heats the side of the windshield on the
inside of the vehicle and at the same time is able to
25 take up a greater level of moisture. As a result, the
precipitation of moisture on the inside of the
windshield is prevented or very quickly cleared.
Tendency to fogging may in this context occur in
particular in the control region of the air-
30 conditioning system, i.e. in the event of only a minor
deviation from the control stipulations.

To achieve temperature stratification of this nature
and at the same time to achieve a warm air stream in
35 the region of the front windshield, it is known to
provide a bypass passage, which branches off downstream
of the heat exchanger and passes an air stream which

has been heated in this way into the defrosting passage, bypassing a mixing chamber which mixes the warm partial air stream with the cold partial air stream, to be provided in an air-conditioning device.

5 The defrosting passage is used to feed an air stream into the defrosting nozzles assigned to a vehicle windshield. The mixing chamber per se is configured in such a way that although the two partial air streams are mixed in it, there are regions in which there is a
10 higher proportion of the cold air stream, while in other regions the proportion of the warm air stream is higher. Nevertheless, different mixed air temperatures in the air exit passages are possible depending on the region in which the air exit passages which ventilate
15 the vehicle interior branch off, allowing the generation of temperature stratification in the vehicle interior. Air exit passages which open out further up within the vehicle in this case have lower mixed air temperatures than those which open out in the foot
20 well.

Air-conditioning devices of this type have the drawback that a constant warm air stream is passed continuously via the bypass passage to the defrosting nozzles; this
25 warm air stream has an air fraction which has been branched off directly downstream of the heat exchanger and is therefore at a high temperature. This air stream which is guided upward along the vehicle window, however, counteracts a temperature stratification that
30 is to be generated in the vehicle and provides for a lower air temperature in the region of the heads of the vehicle occupants.

This drawback manifests itself in particular if the air
35 flow which is passed through the defrosting nozzles is low, i.e. the defrosting function is switched off, and there is also no need for a large volumetric flow to generate the desired temperature stratification in the interior of the vehicle. In this case, the proportion

of the warm air stream in terms of the total air stream in the defrosting passage is high and substantially determines the temperature of this total air stream. A warm air stream then emerges from the defrosting
5 nozzles at a temperature higher than necessary to reliably generate fog-free windows, and this counteracts cooling of the interior of the vehicle and disrupts the desired temperature stratification in the vehicle interior.

10

It is an object of the invention to improve air-conditioning devices based on the generic type in such a way that a desired temperature stratification in the interior of the vehicle is disrupted as little as
15 possible by the need to maintain fog-free windows.

Working on the basis of an air-conditioning device of the generic type, this object is achieved according to the invention by an air-conditioning device according
20 to the invention.

An air-conditioning device has a fan for generating an air stream. An evaporator is arranged downstream of this fan and is adjoined by a distributor space, in
25 which the air stream can be divided by means of control flaps between a first flow passage and a second flow passage, so that it is possible to generate a first partial air stream and a second partial air stream. The first flow passage opens out into a mixing chamber,
30 while a heat exchanger for heating the second partial air stream is arranged in the second flow passage and the second flow passage only opens out in the mixing chamber downstream of the heat exchanger.

35 It is possible to generate a mixed air stream from the first and second partial air streams in the mixing chamber, air exit passages leading from the mixing chamber into different regions of the vehicle interior. Switching flaps, which control the air exit stream from

the mixing chamber through the associated air exit passage, are assigned to the air exit passages on the mixing chamber side. At least one of the air exit passages is a defrosting passage, which is used to
5 generate an air stream directly along the inner side of a vehicle window of the vehicle and opens out at a defrosting nozzle assigned to the vehicle window. A defrosting passage is assigned at least one bypass passage, which branches off downstream of the heat
10 exchanger, starting from the second flow passage upstream of the mixing chamber, opens out directly into the defrosting passage and through which a warm air stream can flow.

15 According to the invention, it is provided that each bypass passage is assigned a mixing flap for controlling the warm air stream through the bypass passage.

20 The result of this measure is that the volumetric flow of warm air through the bypass passage can be controlled. Therefore, the proportion of the air flow through the defrosting nozzle, which originates from the bypass passage, can be adapted to the operating
25 state of the air-conditioning system. This makes it possible to increase the air flow through the defrosting passage compared to the air flow which emerges through the nozzles flowing into the upper region of the vehicle interior, while at the same time
30 this increased temperature does not unnecessarily counteract the generation of the desired temperature stratification in the vehicle interior.

According to an advantageous configuration of the
35 invention, the position of the mixing flap is coupled to the position of the control flaps which divide the air stream into the first and second partial air streams. This coupling continuously generates a suitable ratio of the air flow in the bypass passage to

the air flow in the defrosting passage which comes from the mixing chamber. This ratio is coupled to the temperature mixing of warm air and cold air in the mixing chamber and therefore the temperature in the air exit passages. At the same time, it is not necessary to record additional measurement variables and process them in a control unit in order to determine a desired position of the mixing flap. This, without restricting the functionality, reduces the additional outlay and costs associated with the installation of a mixing flap.

It corresponds to a further advantageous configuration for the mixing flap and control flaps to be arranged on one common pivot axle. This measure reduces the structural outlay required for the additional provision of a mixing flap in addition to the control flaps, in particular the number of passages through walls, which may also cause problems with regard to the generation of noise in the air-conditioning device and therefore require particular attention.

According to an advantageous configuration of the invention, the at least one mixing flap and the control flaps are driven by means of a common actuator. This measure also has the effect of reducing the additional outlay associated with the installation of the mixing flap.

According to another advantageous configuration of the invention, the mixing flap and control flaps are driven by means of a common actuator, with a gear mechanism being arranged between the mixing flap and control flaps, in such a manner that the angular movement of the mixing flap is in a fixed ratio to the angular movement of the control flaps. This measure makes it possible to couple the movement of the at least one mixing flap to the movement of the control flaps without the actuating displacement of the two

necessarily being equal. It is possible in particular to adapt to the through-flow and dimensions of the at least one bypass passage in which the mixing flap is arranged. This allows a high degree of flexibility in
5 the configuration and dimensioning of bypass passage and associated mixing flap without a separate actuator for mixing flaps simultaneously being required.

According to an advantageous configuration of the
10 invention, the first flow passage is designed as an overflow passage with respect to the second flow passage, it being possible to define the ratio between the first partial air stream and the second partial air stream by means of the control flaps arranged in the
15 region of the beginning of the first and second flow passages. In this case, according to the advantageous refinement, each bypass passage runs in such a way that it passes through the first flow passage, the first flow passage having the bypass passage passing through
20 it in particular in the region of the control flaps. This arrangement in particular makes it possible for the mixing flaps and the control flaps to be arranged directly adjacent to one another. This is of benefit in particular if the control flap and mixing flap are
25 arranged on one common pivot axle and/or are driven by means of a common actuator.

According to another advantageous configuration of the invention, the mixing flap and control flap are
30 arranged on a common pivot axle, with the mixing flap extending within regions in which the bypass passage runs, while the control flap is formed in the other regions. This corresponds to the desire for an inexpensive structural configuration of the air-
35 conditioning device. According to a further advantageous configuration, it is possible for the flaps to extend in the axial direction of the common pivot axle and to be curved in cross section with respect thereto. The surface curvature of the control

flaps and at least one mixing flap advantageously allows structural properties of the configuration of the flaps to be combined with a simultaneously improved routing of the air stream and position or orientation of sealing surfaces. In this case, according to an advantageous configuration, the flaps are articulatatively mounted on the pivot axle by means of pivot arms which widen out in the shape of a segment of a circle and are preferably also arranged at the edge.

10 Another advantageous refinement provides for the flaps which serve as mixing flap and are assigned to a bypass passage to be curved convexly. The flaps which serve as control flap and are used to divide the air stream into first and second partial air streams may according to

15 configurations of the invention be curved concavely.

A method according to the invention for operating an air-conditioning device, in particular according to the invention, of a vehicle, provides that the air stream which flows within a bypass passage is controlled by means of an air flap, the bypass passage being arranged in a flow passage. According to an advantageous configuration, the position of the air flap of a bypass passage is coupled to the position of the control flaps which divide the air stream into first and second partial air streams, this coupling in particular being mechanical in form, and the actuating movement being advantageously effected by means of a common actuator.

30 Moreover, the invention is explained in more detail below on the basis of the exemplary embodiment illustrated in the drawing, in which:

35 figs. 1a, 1b show cross-sectional illustrations through an air-conditioning device according to the invention in the region next to a bypass passage and in the region of the bypass passage with the first flow passage closed by control

flaps;

5 figs. 2a, 2b show cross-sectional illustrations
through an air-conditioning device
according to the invention in the region
next to a bypass passage and in the
region of the bypass passage with the
first flow passage partially opened by
control flaps; and

10 figs. 3a, 3b show cross-sectional illustrations
through an air-conditioning device
according to the invention in the region
next to a bypass passage and in the
15 region of the bypass passage with the
second flow passage closed by control
flaps; and

20 fig. 4 shows a diagrammatic perspective
illustration of a flap element which
comprises both mixing flap and control
flap, as well as the associated bypass
passages.

25 The three pairs of figures, i.e. Figs. 1a, 1b; 2a, 2b;
3a, 3b, each show a sectional illustration through an
air-conditioning device according to the invention. The
figures denoted by a in each case show a section
through the region outside a bypass passage, while the
30 figures denoted by b show the section in the region of
the bypass passage, with the flap position in the same
figures corresponding to one another. The position of
the bypass passage in the air-conditioning device is
arbitrary. It is also possible to provide more than one
35 bypass passage, in which case each bypass passage has a
mixing flap. The bypass passage may in particular be
formed on one or both sides of the air-conditioning
device or in the center of the air-conditioning device.

The figures show an air-conditioning device 10 in the form of a cross-sectional illustration. A fan (not shown), specifically a radial fan, which sucks in air perpendicular to the sectional plane, is arranged within the fan casing 11.

The air delivered by the radial fan first of all flows through the air filter 12 and then the evaporator 13, in which the air is cooled. The distributor space 14 adjoins the evaporator 13 in the downstream direction. In the regions in which a bypass passage 30 extends, a wall 31 of the bypass passage 20 closes off the first flow passage 15 apart from a slot 32 through which the mixing flap 33 is guided; it can be guided through in a fluid-tight manner in order to avoid leakage flows. In the regions next to the bypass passage, the first flow passage 15 leads directly into the mixing chamber 18.

The second flow passage 16 leads from the distributor space 14 via the heat exchanger 17 into the mixing chamber 18. The position of the switching flaps 34, which are shown in different positions, namely the two limit positions and an intermediate position, in the three figures, determines the ratio between the open cross section of flow from the first flow passage 15 to the second flow passage 16 and therefore the proportion of the volumetric flow coming from the evaporator 13 which is not routed via the heat exchanger 17. The temperature of the resulting mixed air in the mixing chamber 18 is controlled in this way.

A plurality of air exit passages 19 lead away from the mixing chamber 18, each of these passages being assigned a switching flap 20 which can be used to control the level of the air flow into the corresponding air exit passage 19. To achieve temperature stratification in the vehicle, the air exit passages 19 branch off at locations with a different mixing ratio between air from the first and second flow

passages 15, 16, producing different temperatures of the mixed streams.

One of the air exit passages is what is known as the
5 defrosting passage 21. This leads to the defrosting
nozzles, which are arranged in the immediate vicinity
of a window, in particular the front windshield of a
vehicle, and is used to quickly heat up the window or
remove fog caused by condensing water vapor from the
10 window. In this case, the defrosting passage 21
branches off at a location which has a high proportion
of air from the first flow passage and is therefore
relatively cool. This impedes the heating and fog-
avoidance function but is a structural requirement.
15 Therefore, the bypass passage 30 is provided, which
branches off in the second flow passage 16 and opens
out in the defrosting passage 21 directly before the
corresponding switching flap 21. As a result, an
increased proportion of warm air is fed to the air
20 stream in the defrosting passage 21. The volumetric
flow through the defrosting passage 21 can be varied by
means of the position of the mixing flap 33, since the
free cross section of flow is dependent on the mixing
flap position. The switching flap 20 assigned to the
25 defrosting passage 21 controls the level of the
volumetric flow through the defrosting passage 21 but
not the proportion of the volumetric flow from the
bypass passage 30 therein.

30 In the embodiment illustrated, the mixing flap 33 and
the switching flap 34 are arranged on a common pivot
axle 35, the flaps having curved surfaces 37 and being
placed against the pivot axle 35 by way of pivot arms
36 which widen out in the radial direction. The pivot
35 arms 36 have at least a partially closed side face,
which performs a separating function between bypass
passage 30 and first flow passage 15. Therefore, the
position of the mixing flap 33 is directly coupled to
the position of the switching flap 34, and the position

of these flaps together can be altered by rotation of the pivot axle with respect to the housing by means of an actuator 38, as shown in figures 1 to 3.

5 If, as shown in fig. 1, the first flow passage 15 is closed, the entire air flow is passed via the heat exchanger 17, where it is heated. The bypass passage 30 is then open to its maximum extent and a high volumetric flow proportion of warm air is fed to the
10 defrosting passage 21. This leads to a relatively high air temperature in the defrosting passage 21 and to the associated window or front windshield being heated as quickly as possible, leading to a window which is free of fog and ice.

15 If, as shown in fig. 3, the first flow passage 15 is open, the entire air flow is passed via the first flow passage 15, and therefore bypasses the heat exchanger 17. The bypass passage 30 is then closed, and no warmed
20 air from the bypass passage 30 is fed to the defrosting passage 21. This leads to a relatively low air temperature in the defrosting passage 21, and rapid cooling of the interior and the generation of a favorable air stratification in the vehicle interior
25 are promoted.

In the intermediate position illustrated in fig. 2, in each case partial streams are generated. Therefore, a small volumetric flow of warm air is passed via the
30 bypass passage 30 to the defrosting passage 21, although the latter is still at an elevated temperature compared to the air which otherwise flows through it, but not to the same extent as with free flow through the bypass passage. As a result, warmed air is supplied
35 in the region of the window associated with the defrosting passage 21, but this warmed air does not unnecessarily disrupt the temperature stratification in the vehicle. The degree of heating is influenced by the extent of the desired temperature change, which

determines the position of the switching flap 34.

Figure 4 shows a perspective illustration of a flap element which combines mixing flap 33 and switching flap 34. In this case, the mixing flap segment 33 is curved convexly, while the switching flap segment 34 is curved concavely. The elliptical lens between switching flap segment 34 and mixing flap segment 33 forms a wall 31 which is also responsible for the fluidic separation between the bypass passage 30 and the first flow passage 15 in this region, in which the slot 31 in the bypass passage 30 is also present. This wall may also be part of a pivot arm 36 which widens radially outward. In the embodiment illustrated, however, the pivot arms 36 are designed as webs formed separately. Fig. 4 shows two laterally arranged bypass passages 31 which each have a mixing flap 33, with the first flow passage 16, which can be closed by means of two switching flaps 34 arranged therein, extending between them. The actuator 38 which is responsible for generating the actuating movement of the flaps is indicated in dashed lines in this figure. The actuator 38 is in this case controlled by a suitable control unit which is also used to carry out methods according to the invention.